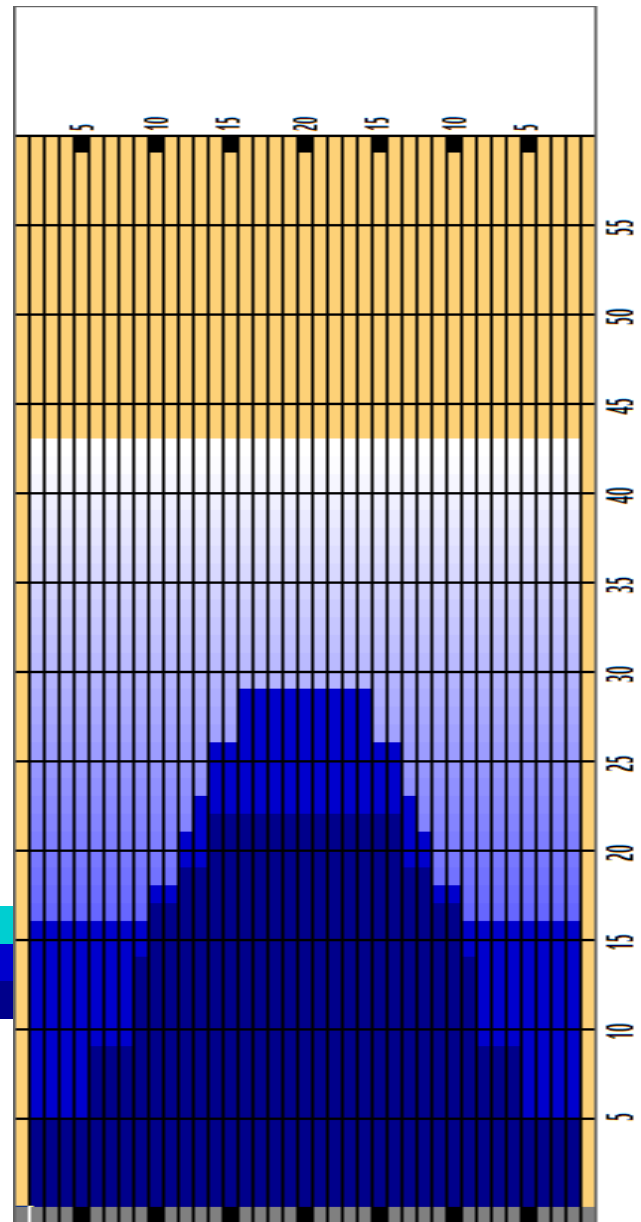


Oil Pattern Distance	43	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	18.45 mL	Reverse Oil Total	5.6 mL	Volume Oil Total	24.05 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	10	4	A	185	0.0	5.6	5.6	9250
2	6L	6R	3	50	10	3	A	87	5.6	9.8	4.2	4350
3	9L	9R	2	40	18	3	A	46	9.8	14.9	5.1	2300
4	10L	10R	1	40	18	3	A	21	14.9	17.4	2.5	1050
5	12L	12R	1	40	18	3	A	17	17.4	19.9	2.5	850
6	14L	14R	1	40	18	3	A	13	19.9	22.4	2.5	650
7	2L	2R	0	40	22	3	A	0	22.4	37.0	14.6	0
8	2L	2R	0	40	30	3	A	0	37.0	43.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	B	0	43.0	29.0	-14.0	0
2	16L	16R	1	40	22	3	B	9	29.0	25.9	-3.1	450
3	14L	14R	1	40	18	3	B	13	25.9	23.4	-2.5	650
4	13L	13R	1	40	18	3	B	15	23.4	20.9	-2.5	750
5	12L	12R	1	40	18	3	B	17	20.9	18.4	-2.5	850
6	10L	10R	1	40	14	3	B	21	18.4	16.5	-1.9	1050
7	2L	2R	1	50	14	4	B	37	16.5	14.6	-1.9	1850
8	2L	2R	0	50	14	4	B	0	14.6	0.0	-14.6	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.64	1.56	1.06	1.06	1.56	2.64

